



Oilfield Improvements, Inc.

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OILFIELD IMPROVEMENTS®
● WHEELED ROD GUIDE® COUPLING ●
INSTALLATION INSTRUCTIONS

WHEELED ROD GUIDE® COUPLINGS ARE INSTALLED IN PLACE OF
STANDARD SUCKER ROD COUPLINGS

!! IMPORTANT !!

**THE THREADS MUST BE STARTED BY HAND BEFORE TIGHTENING WITH POWER
TONGS OR ROD WRENCHES TO PREVENT CROSSTHREADING.**

MAKE-UP TORQUE

ROD TYPES C, K AND D

5/8" RODS – 180 FT-LB

3/4" RODS – 325 FT-LB

7/8" RODS – 500 FT-LB

1" RODS – 700 FT-LB

HIGH STRESS RODS

5/8" RODS – 200 FT-LB

3/4" RODS – 360 FT-LB

7/8" RODS – 550 FT-LB

1" RODS – 770 FT-LB

INSTALL WHEELED ROD GUIDE® COUPLINGS WHERE KNOWN ROD AND
TUBING WEAR OCCURS OR IN DIRECTIONALLY DRILLED WELLS.

REPLACEMENT WHEEL KITS

WHEN REPLACING WORN WHEELS, PUNCH OUT OLD PIN WITH THE PUNCH
PROVIDED AND REMOVE OLD WHEEL AND BUSHING. INSERT NEW BUSHING
INTO THE HOLE IN THE NEW WHEEL, INSERT WHEEL WITH BUSHING INTO THE
WHEEL SLOT AND HAMMER NEW PIN INTO THE PIN HOLE.